SOLVENTS

- -Acetone
- -Hexane
- -Methyl Ethyl Ketone (MEK)
- -Mineral Spirits
- -Tolvene
- -Xylene

Hazard Description:

Solvents are widely used in the construction industry. Workers encounter solvents directly, using them, for example, to clean up dried adhesives, or to dilute other material, such as paint. In addition, solvents are encountered in an indirect fashion, as a component of frequently used construction chemicals, such as adhesives, sealants, coatings, office supplies, and as a "carrier" in paints.

MEK is often found as a component of paint removers, cements, adhesives, and cleaning fluids. MEK is very flammable, an eye irritant, and can affect the peripheral and central nervous system. It has a narcotic effect, that is, it can cause stupor, dizziness, and unconsciousness. Frequent, prolonged contact with the skin will cause dry, scaly skin or dermatitis.

Acetone, often used as a cleaning agent, poses hazards similar to those listed above for MEK. Exposure to the solvents toluene, and xylene, can result in headache, dizziness, nausea, and convulsions. Chlorinated solvents such as perchloroethylene, used as a degreaser and in dry cleaning, is a skin and eye irritant. 1,1,1-Trichloroethylene used as a metal degreaser is also a skin and eye irritant.

Frequent exposure to solvents such as heptane, hexane, and mineral spirits may cause dry skin and dermatitis. Overexposure to these solvents can cause central nervous system depression, stupor, and loss of equilibrium. Exposure to Y-Hexane may cause peripheral neuropathy, that is, finger and toe nerve problems.

Overexposure to alcohol solvents, such as ethanol and methanol, can cause respiratory and eye irritation, nausea, vomiting, headache and drowsiness. Ingestion of methanol can cause blindness.

Ether based solvents, such as tetrahydrofuran, found as a component of plastic pipe adhesive and primer, is an eye and mucous membrane irritant. It can be narcotic in high concentrations and can injure the liver and kidney.

Most solvents are flammable. When using portable containers to store or transport flammable solvents, check to see that spark arrestors are in place. When dispensing or using flammable solvents, be aware of the location of fire extingishers and of fire alarm and evacuation procedures. Do not store, use or dispense near arc welding or open flame. Use bonding clamp to bond and ground containers when dispensing flammable solvents.

SOLVENTS - CONTINUED

Protect yourself from the hazards of solvents by reading the labels and following recommended precautions. Wear gloves and eye protection and avoid inhaling the vapors and mists. Wash your hands and face thoroughly before eating, drinking or smoking.

Specific emergency procedures for solvents and materials containing solvents will be detailed on the MSDS. In general, if a solvent gets into your eyes, flush the eyes with clean running water for at least 15 minutes, then seek medical attention. If it gets on your skin, wash the area of contact and seek medical attention.

If a solvent or solvent based material leaks or is spilled, refer to the MSDS for clean up procedures.

Container labels on these products usually provide guidance regarding suggested personal protective equipment. Use this information or refer to the MSDS for the product.



Revision Date: 01/24/2008

Print Date: 3/3/2008

MSDS Number: R0004340

Version: 1.9

XYLENE 102348

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Ashland

Regulatory Information Number

1-800-325-3751

P.O. Box 2219

Telephone

614-790-3333

Columbus, OH 43216

Emergency telephone

1-800-ASHLAND (1-800-274-5263)

Product name

XYLENE

Product code

102348

Product Use Description

No data

2. HAZARDS IDENTIFICATION

Emergency Overview

Appearance: liquid,, Colorless

WARNING! FLAMMABLE LIQUID AND VAPOR. MAY AFFECT THE CENTRAL NERVOUS SYSTEM CAUSING DIZZINESS, HEADACHE OR NAUSEA. MAY CAUSE RESPIRATORY TRACT IRRITATION. MAY BE HARMFUL IF INHALED OR SWALLOWED. MAY CAUSE SKIN AND RESPIRATORY TRACT IRRITATION.PROLONGED OR REPEATED CONTACT MAY DRY SKIN AND CAUSE DERMATITIS AND BURNS.

Potential Health Effects

Routes of exposure

Inhalation, Skin absorption, Skin contact, Eye Contact, Ingestion

Eye contact

Can cause eye irritation. Symptoms include stinging, tearing, redness, and swelling of eyes. May cause mild eye irritation. Symptoms include stinging, tearing, and redness. Additional symptoms of eye exposure may include: blurred vision

Skin contact

Can cause skin irritation. Prolonged or repeated contact may dry the skin. Symptoms may include redness, burning, and drying and cracking of skin, burns and other skin damage. Additional symptoms of skin contact may include: Blistering Passage of this material into the body through the skin is possible, but it is unlikely that this would result in harmful effects during safe handling and use.

Page 1 / 10



Revision Date: 01/24/2008

Print Date: 3/3/2008 MSDS Number: R0004340

Version: 1.9

XYLENE 102348

Ingestion

Swallowing small amounts of this material during normal handling is not likely to cause harmful effects. Swallowing large amounts may be harmful. This material can get into the lungs during swallowing or vomiting. This results in lung inflammation and other lung injury.

Inhalation

Breathing of vapor or mist is possible. Breathing small amounts of this material during normal handling is not likely to cause harmful effects. Breathing large amounts may be harmful. Symptoms are not expected at air concentrations below the recommended exposure limits, if applicable (see Section 8.).

Aggravated Medical Condition

Preexisting disorders of the following organs (or organ systems) may be aggravated by exposure to this material:, upper respiratory tract, Skin, lung (for example, asthma-like conditions), Liver, kidney, Central nervous system, male reproductive system, auditory system, Individuals with preexisting heart disorders maybe more susceptible to arrhythmias (irregular heartbeats) if exposed to high concentrations of this material.

Symptoms

Signs and symptoms of exposure to this material through breathing, swallowing, and/or passage of the material through the skin may include:, metallic taste, redness of the skin, stomach or intestinal upset (nausea, vomiting, diarrhea), irritation (nose, throat, airways), discomfort in the chest, central nervous system excitation (giddiness, liveliness, light-headed feeling) followed by central nervous system depression (dizziness, drowsiness, weakness, fatigue, nausea, headache, unconsciousness) and other central nervous system effects, temporary changes in mood and behavior, effects on memory, weakness, respiratory depression (slowing of the breathing rate), shortness of breath, lack of coordination, confusion, irregular heartbeat, narcosis (dazed or sluggish feeling), coma, and death

Target Organs

Prolonged intentional toluene abuse may lead to damage to many organ systems having effects on: central and peripheral nervous systems, vision, hearing, liver, kidneys, heart and blood. Such abuse has been associated with brain damage characterized by disturbances in gait, personality changes and loss of memory. Comparable central nervous system effects have not been shown to result from occupational exposure to toluene., Prolonged intentional toluene abuse may lead to hearing loss progressing to deafness. In addition, while noise is known to cause hearing loss in humans, it has been suggested that workers exposed to organic solvents, including toluene, along with noise may suffer greater hearing loss than would be expected from exposure to noise alone.,

Page 2 / 10



Revision Date: 01/24/2008

Print Date: 3/3/2008

MSDS Number: R0004340

Version: 1.9

XYLENE 102348

Overexposure to this material (or its components) has been suggested as a cause of the following effects in laboratory animals:, respiratory tract damage (nose, throat, and airways), testis damage, kidney damage, liver damage, effects on hearing, central nervous system damage, Overexposure to this material (or its components) has been suggested as a cause of the following effects in humans:, central nervous system effects, kidney damage

Carcinogenicity

Ethylbenzene has been shown to cause cancer in laboratory animals. The relevance of this finding to humans is uncertain. The International Agency for Research on Cancer (IARC) has classified ethylbenzene as a possible human carcinogen.

Reproductive hazard

This material (or a component) may be harmful to the human fetus based on positive test results with laboratory animals., This material (or a component) has been shown to cause birth defects in laboratory animal studies. The relevance of these findings to humans is uncertain., Toluene may be harmful to the human fetus based on positive test results with laboratory animals. Case studies show that prolonged intentional abuse of toluene during pregnancy can cause birth defects in humans.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Concentration	
XYLENE	1330-20-7	>=77%	
ETHYL BENZENE	100-41-4	>=22%	

4. FIRST AID MEASURES

Eyes

If symptoms develop, immediately move individual away from exposure and into fresh air. Flush eyes gently with water for at least 15 minutes while holding eyelids apart; seek immediate medical attention.

Skin

Remove contaminated clothing. Flush exposed area with large amounts of water. If skin is damaged, seek immediate medical attention. If skin is not damaged and symptoms persist, seek medical attention. Launder clothing before reuse.

Ingestion

Page 3 / 10



Revision Date: 01/24/2008

Print Date: 3/3/2008

MSDS Number: R0004340

Version: 1.9

XYLENE 102348

Seek medical attention. If individual is drowsy or unconscious, do not give anything by mouth; place individual on the left side with the head down. Contact a physician, medical facility, or poison control center for advice about whether to induce vomiting. If possible, do not leave individual unattended.

Inhalation

If symptoms develop, move individual away from exposure and into fresh air. If symptoms persist, seek medical attention. If breathing is difficult, administer oxygen. Keep person warm and quiet; seek immediate medical attention.

Notes to physician

Hazards: Inhalation of high concentrations of this material, as could occur in enclosed spaces or during deliberate abuse, may be associated with cardiac arrhythmias. Sympathomimetic drugs may initiate cardiac arrhythmias in persons exposed to this material. This material is an aspiration hazard. Potential danger from aspiration must be weighed against possible oral toxicity (See Section 2 - Swallowing) when deciding whether to induce vomiting.

Treatment: No information available.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Dry chemical, Foam, Carbon dioxide (CO2)

Hazardous combustion products

carbon dioxide and carbon monoxide, hydrocarbons

Precautions for fire-fighting

Material is volatile and readily gives off vapors which may travel along the ground or be moved by ventilation and ignited by pilot lights, flames, sparks, heaters, smoking, electric motors, static discharge or other ignition sources at locations near the material handling point. Never use welding or cutting torch on or near drum (even empty) because product (even just residue) can ignite explosively. Wear full firefighting turn-out gear (full Bunker gear), and respiratory protection (SCBA).

Flammability Class for Flammable Liquids

Flammable Liquid Class IC

6. ACCIDENTAL RELEASE MEASURES

Page 4 / 10



Revision Date: 01/24/2008 Print Date: 3/3/2008

MSDS Number: R0004340

Version: 1.9

XYLENE 102348

Personal precautions

For personal protection see section 8. Eliminate all ignition sources (flares, flames including pilot lights, electrical sparks). Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed. Stop spill at source. Prevent from entering drains, sewers, streams or other bodies of water. Prevent from spreading. If runoff occurs, notify authorities as required. Pump or vacuum transfer spilled product to clean containers for recovery. Absorb unrecoverable product. Transfer contaminated absorbent, soil and other materials to containers for disposal.

Environmental precautions

Prevent run-off to sewers, streams or other bodies of water. If run-off occurs, notify proper authorities as required, that a spill has occurred.

Methods for cleaning up

Absorb liquid on vermiculite, floor absorbent or other absorbent material.

7. HANDLING AND STORAGE

Handling

Containers of this material may be hazardous when emptied. Since emptied containers retain product residues (vapor, liquid, and/or solid), all hazard precautions given in the data sheet must be observed. Static ignition hazard can result from handling and use. Electrically bond and ground all containers, personnel and equipment before transfer or use of material. Special precautions may be necessary to dissipate static electricity for non-conductive containers. Use proper bonding and grounding during product transfer as described in National Fire Protection Association document NFPA 77.

Storage

No data

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure Guidelines

XYLENE	1330-20-7		
ACGIH	time weighted average	100 ppm	
ACGIH	Short term exposure limit	150 ppm	
OSHA Z1	Permissible exposure limit	100 ppm	
OSHA ZI	Permissible exposure limit	435 mg/m3	
NIOSH	Recommended exposure limit (REL):	100 ppm	
NIOSH	Recommended exposure limit	435 mg/m3	

Page 5 / 10



Revision Date: 01/24/2008

Print Date: 3/3/2008

MSDS Number: R0004340

Version: 1.9

XYLENE 102348

	(REL):	
NIOSH	Short term exposure limit	150 ppm
NIOSH	Short term exposure limit	655 mg/m3
ETHYL BENZENE	100-4	1-4
ACGIH	time weighted average	100 ppm
ACGIH	Short term exposure limit	125 ppm
NIOSH	Recommended exposure limit	100 ppm
	(REL):	
NIOSH	Recommended exposure limit	435 mg/m3
	(REL):	
NIOSH	Short term exposure limit	125 ppm
NIOSH	Short term exposure limit	545 mg/m3
OSHA Z1	Permissible exposure limit	100 ppm
OSHA Z1	Permissible exposure limit	435 mg/m3

General advice

These recommendations provide general guidance for handling this product. Personal protective equipment should be selected for individual applications and should consider factors which affect exposure potential, such as handling practices, chemical concentrations and ventilation. It is ultimately the responsibility of the employer to follow regulatory guidelines established by local authorities.

Exposure controls

Provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below TLV(s).

Eye protection

Chemical splash goggles in compliance with OSHA regulations are advised; however, OSHA regulations also permit other type safety glasses. Consult your safety representative.

Skin and body protection

Wear resistant gloves (consult your safety equipment supplier).

To prevent repeated or prolonged skin contact, wear impervious clothing and boots.

Respiratory protection

If workplace exposure limit(s) of product or any component is exceeded (see exposure guidelines), a NIOSH-approved air supplied respirator is advised in absence of proper environmental control. OSHA regulations also permit other NIOSH respirators (negative pressure type) under specified conditions (see your industrial hygienist). Engineering or administrative controls should be implemented to reduce exposure.

9. PHYSICAL AND CHEMICAL PROPERTIES

Page 6 / 10



Revision Date: 01/24/2008

Print Date: 3/3/2008

MSDS Number: R0004340

Version: 1.9

XYLENE 102348

Physical state

Form

Colour Odour

Boiling point/boilingrange Melting point/range

pH

Flash point

Evaporation rate Explosion limits

Vapour pressure Vapour density

Density

Solubility

Partition coefficient: n-

octanol/water

Autoignition temperature

liquid

No data Colorless

mild, aromatic

137.00 °C / 278.60 °F

-52.60 °F / -47.00 °C

79.99 °F / 26.66 °C

0.86 (N-Butyl Acetate)

1.0 %(V) 6.6 %(V)

1.06 kPa @ 77 °F / 25 °C

3.66 (AIR=1)

0.87 g/cm3 @ 68 °F / 20 °C

7.25 lb/gal @ 77 °F / 25 °C

negligible in water

No data

980 °F / 527 °C

10. STABILITY AND REACTIVITY

Stability

Stable.

Conditions to avoid

Incompatible products

strong oxidizing agents

Hazardous decomposition products

carbon dioxide and carbon monoxide, hydrocarbons

Hazardous reactions

Product will not undergo hazardous polymerization.

Thermal decomposition

No data

Page 7 / 10



Revision Date: 01/24/2008

Print Date: 3/3/2008

MSDS Number: R0004340

Version: 1.9

XYLENE 102348

11. TOXICOLOGICAL INFORMATION

Acute oral toxicity

XYLENE

LD 50 Rat: 4,300 mg/kg

ETHYL BENZENE

LD 50 Rat: 3,500 mg/kg

Acute inhalation toxicity

ETHYL BENZENE

LC Lo Rat: 4000 ppm, 4 h

Acute dermal toxicity

XYLENE

LD 50 Rabbit: > 2,000 mg/kg

ETHYL BENZENE

LD 50 Rabbit: 15,433 mg/kg

12. ECOLOGICAL INFORMATION

Aquatic toxicity

Acute and Prolonged Toxicity to Fish

96 h LC 50 Rainbow trout, donaldson trout (Oncorhynchus mykiss), : 6.7 - 10 mg/l

Mortality

96 h LC 50 Fathead minnow (Pimephales promelas), : 23.53 - 29.97 mg/l

Mortality

Acute Toxicity to Aquatic Invertebrates

24 h LC 50 Water flea (Daphnia magna), : > 100 - < 1,000 mg/l Mortality

Environmental fate and pathways

No data

13. DISPOSAL CONSIDERATIONS

Page 8 / 10



Revision Date: 01/24/2008

Print Date: 3/3/2008

MSDS Number: R0004340

Version: 1.9

XYLENE 102348

Waste disposal methods

Dispose of in accordance with all applicable local, state and federal regulations. For assistance with your waste management needs - including disposal, recycling and waste stream reduction, contact Ashland Distribution's Environmental Services Group at 800-637-7922.

14. TRANSPORT INFORMATION

IMDG:

UN1307, XYLENES 3, III

IATA P:

UN1307, Xylenes 3, III

IATA C:

UN1307, Xylenes 3, III

CFR ROAD:

UN1307, Xylenes 3, III

CFR RAIL:

UN1307, Xylenes 3, III

CFR INWTR:

UN1307, Xylenes 3, III

Dangerous goods descriptions (if indicated above) may not reflect package size, quantity, end-use or region-specific exceptions that can be applied. Consult shipping documents for descriptions that are specific to the shipment.

15. REGULATORY INFORMATION

California Prop. 65

WARNING! This product contains a chemical known in the State of California to cause cancer.

BENZENE

ETHYL BENZENE

WARNING! This product contains a chemical known in the State of California to cause birth defects or other reproductive harm.

TOLUENE

BENZENE

Page 9 / 10



Revision Date: 01/24/2008

Print Date: 3/3/2008

MSDS Number: R0004340

Version: 1.9

XYLENE 102348

SARA Hazard Classification Fire Hazard

Acute Health Hazard Chronic Health Hazard

SARA 313 Component(s)

XYLENE

1330-20-7

77%

ETHYL BENZENE

100-41-4

22%

HMIS

NFPA

Health 2*

2

Flammability
3
3

Reactivity
0

0

Other

16. OTHER INFORMATION

The information accumulated herein is believed to be accurate but is not warranted to be whether originating with the company or not. Recipients are advised to confirm in advance of need that the information is current, applicable, and suitable to their circumstances. This MSDS has been prepared by Ashland's Environmental Health and Safety Department (1-800-325-3751).

SAFETY DATA SHEET



Toluene

Section 1. Identification

GHS product identifier

Toluene

Chemical name

toluene

Other means of

Benzene, methyl-; Methylbenzene; Toluol; toluene, pure

identification
Product use

: Synthetic/Analytical chemistry.

Synonym

: Benzene, methyl-; Methylbenzene; Toluol; toluene, pure

SDS #

: 001063

Supplier's details

Airgas USA, LLC and its affiliates 259 North Radnor-Chester Road

Suite 100

Radnor, PA 19087-5283

1-610-687-5253

Emergency telephone number (with hours of operation)

: 1-866-734-3438

Section 2. Hazards identification

~4A/HCS status

: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture FLAMMABLE LIQUIDS - Category 2

SKIN CORROSION/IRRITATION - Category 2
TOXIC TO REPRODUCTION (Fertility) - Category 2
TOXIC TO REPRODUCTION (Unborn child) - Category 2

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) -

Category 3

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

GHS label elements

Hazard pictograms







Signal word

Danger

Hazard statements

Highly flammable liquid and vapor.
 May form explosive mixtures with air.

Causes skin irritation.

Suspected of damaging fertility or the unborn child.

May cause drowsiness and dizziness.

May cause damage to organs through prolonged or repeated exposure.

Precautionary statements

General

: Read label before use. Keep out of reach of children. If medical advice is needed,

have product container or label at hand.

ction 2. Hazards identification

Prevention

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Wear protective gloves. Wear eye or face protection. Keep away from heat, sparks, open flames and hot surfaces. - No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Do not breathe vapor. Wash hands thoroughly after handling.

Response

Get medical attention if you feel unwell. IF exposed or concerned: Get medical attention. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. If skin irritation occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.

Storage

: Store locked up. Store in a well-ventilated place. Keep cool.

Disposal

 Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise

: None known.

classified

Section 3. Composition/information on ingredients

Substance/mixture : Substance
Chemical name : toluene

Other means of tification

: Benzene, methyl-; Methylbenzene; Toluol; toluene, pure

CAS number/other identifiers

CAS number : 108-88-3

Product code : 001063

Ingredient name	%	CAS number
toluene	100	108-88-3

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact

: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.

ction 4. First aid measures

Ingestion

Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact : Causes skin irritation.

Frostbite : Try to warm up the frozen tissues and seek medical attention.

Ingestion : Irritating to mouth, throat and stomach.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

pain or irritation watering redness

halation : Adverse symptoms may include the following:

reduced fetal weight increase in fetal deaths skeletal malformations

Skin contact : Adverse symptoms may include the following:

irritation redness reduced fetal weight

increase in fetal deaths skeletal malformations

ingestion : Adverse symptoms may include the following:

reduced fetal weight increase in fetal deaths skeletal malformations

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments: No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may

be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

ection 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

: Use dry chemical, CO2, water spray (fog) or foam.

Unsuitable extinguishing media

: Do not use water jet.

Specific hazards arising from the chemical

: Highly flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard.

Hazardous thermal decomposition products

Decomposition products may include the following materials: carbon dioxide carbon monoxide

Special protective actions for fire-fighters

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders:

If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

ction 7. Handling and storage

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Avoid exposure obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, : including any incompatibilities

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
toluene	ACGIH TLV (United States, 3/2012). TWA: 20 ppm 8 hours. NIOSH REL (United States, 1/2013). STEL: 560 mg/m³ 15 minutes. STEL: 150 ppm 15 minutes. TWA: 375 mg/m³ 10 hours. TWA: 100 ppm 10 hours. OSHA PEL 1989 (United States, 3/1989). STEL: 560 mg/m³ 15 minutes. STEL: 150 ppm 15 minutes. TWA: 375 mg/m³ 8 hours. TWA: 375 mg/m³ 8 hours. TWA: 100 ppm 8 hours. OSHA PEL Z2 (United States, 11/2006). AMP: 500 ppm 10 minutes. CEIL: 300 ppm TWA: 200 ppm 8 hours.

Appropriate engineering controls

Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

action 8. Exposure controls/personal protection

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Sody protection

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid. [Watery liquid.]

Color : Colorless.

Molecular weight : 92.14 g/mole

Molecular formula : C7-H8

Boiling/condensation point : 110.6°C (231.1°F)

Melting/freezing point : -95°C (-139°F)

Critical temperature : 318.65°C (605.6°F)

Odor : Characteristic.
 r threshold : Not available.
pH : Not available.

Flash point : Closed cup: 4.4°C (39.9°F)

Burning time : Not applicable.
Burning rate : Not applicable.

ction 9. Physical and chemical properties

Evaporation rate : 2 (butyl acetate = 1)

Flammability (solid, gas) Not available. Lower and upper explosive : Lower: 1.1% Upper: 7.1% (flammable) limits

Vapor pressure : 3.1 kPa (23.168353815 mm Hg) [room temperature]

Vapor density : 3.1 (Air = 1) Specific Volume (ft 3/lb) 1.1494

Gas Density (lb/ft 3) : 0.87 (20°C / 68 to °F)

Relative density : 0.87

: Not available. Solubility Solubility in water : 0.573 g/l Partition coefficient: n-: 2.73

octanol/water

: 480°C (896°F) **Auto-ignition temperature** Decomposition temperature : Not available.

SADT : Not available.

Viscosity : Dynamic (room temperature): 0.56 mPa·s (0.56 cP)

Section 10. Stability and reactivity

: No specific test data related to reactivity available for this product or its ingredients. Reactivity

Chemical stability : The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld,

braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not

allow vapor to accumulate in low or confined areas.

substances

Incompatibility with various : Extremely reactive or incompatible with the following materials: oxidizing materials.

Hazardous decomposition

products

: Under normal conditions of storage and use, hazardous decomposition products should

not be produced.

Hazardous polymerization : Under normal conditions of storage and use, hazardous polymerization will not occur.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

oduct/ingredient name	Result	Species	Dose	Exposure
toluene	LC50 Inhalation Vapor LC50 Inhalation Vapor		28830 ppm 49 g/m³	1 hours 4 hours

Irritation/Corrosion

ection 11. Toxicological information

Product/ingredient name	Result	Species	Score	Exposure	Observation
toluene	Eyes - Mild irritant	Rabbit	-	0.5 minutes 100 milligrams	-
	Eyes - Mild irritant	Rabbit	-	870 Micrograms	-
	Eyes - Severe irritant	Rabbit	-	24 hours 2 milligrams	-
,	Skin - Mild irritant	Pig	-	24 hours 250 microliters	-
	Skin - Mild irritant	Rabbit	-	435 milligrams	-
	Skin - Moderate irritant	Rabbit	-	24 hours 20 milligrams	-
	Skin - Moderate irritant	Rabbit	-	500 milligrams	-

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

<u>Jassification</u>

Product/ingredient name	OSHA	IARC	NTP
toluene	-	3	-

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
toluene	Category 2	Not determined	Not determined

Aspiration hazard

Not available.

Information on the likely routes of exposure

: Not available.

ntial acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact : Causes skin irritation.

Ingestion : Irritating to mouth, throat and stomach.

Date of issue/Date of revision : 5/20/2015. Date of previous issue : 10/16/2014. Version : 0.04 8/14

ection 11. Toxicological information

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : Adverse symptoms may include the following:

reduced fetal weight increase in fetal deaths skeletal malformations

Skin contact : Adverse symptoms may include the following:

irritation redness

reduced fetal weight increase in fetal deaths skeletal malformations

Ingestion : Adverse symptoms may include the following:

reduced fetal weight increase in fetal deaths skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

otential immediate : Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General: May cause damage to organs through prolonged or repeated exposure.

Carcinogenicity: No known significant effects or critical hazards.

Mutagenicity: No known significant effects or critical hazards.

Teratogenicity: Suspected of damaging the unborn child.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

ction 12. Ecological information

Toxicity

Not available.

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
toluene	2.73	90	low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Toxic hazardous waste "U" List

Ingredient	CAS#	Status	Reference number
Toluene; Benzene, methyl-	108-88-3	Listed	U220

Section 14. Transport information

	DOT	TDG	Mexico	IMDG	IATA
UN number	UN1294	UN1294	UN1294	UN1294	UN1294
UN proper shipping name	TOLUENE	TOLUENE	TOLUENE	TOLUENE	TOLUENE
ard class(es)	3	3	3	3	3
Packing group	II	II	II	11	11

ection 14. Transport information

Environment	No.	No.	No.	No.	No.
Additional information	Reportable quantity 1000 lbs / 454 kg [137. 86 gal / 521.84 L] Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements. Limited quantity Yes. Packaging instruction Passenger aircraft Quantity limitation: 5 L Cargo aircraft Quantity limitation: 60 L Special provisions IB2, T4, TP1	Explosive Limit and Limited Quantity Index 1 Passenger Carrying Road or Rail Index 5	-		Passenger and Cargo AircraftQuantity Iimitation: 5 L Cargo Aircraft Only Quantity limitation: 60 L Limited Quantities - Passenger Aircraft Quantity limitation: 1 L

[&]quot;Refer to CFR 49 (or authority having jurisdiction) to determine the information required for shipment of the product."

cial precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according: Not available. to Annex II of MARPOL

Section 15. Regulatory information

U.S. Federal regulations

73/78 and the IBC Code

: TSCA 8(a) CDR Exempt/Partial exemption: Not determined

United States inventory (TSCA 8b): This material is listed or exempted.

Clean Water Act (CWA) 307: toluene Clean Water Act (CWA) 311: toluene

Clean Air Act Section 112

: Listed

(b) Hazardous Air **Pollutants (HAPs)**

Clean Air Act Section 602

Clean Air Act Section 602

: Not listed

Class | Substances

: Not listed

Class II Substances

: Not listed

DEA List I Chemicals (Precursor Chemicals)

A List II Chemicals (Essential Chemicals) : Listed

SARA 302/304

Composition/information on ingredients

: 10/16/2014.

ection 15. Regulatory information

No products were found.

SARA 304 RQ

: Not applicable.

SARA 311/312

Classification

: Fire hazard

Immediate (acute) health hazard Delayed (chronic) health hazard

Composition/information on ingredients

Name	%	Control of the Contro	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
toluene	100	Yes.	No.	No.	Yes.	Yes.

SARA 313

	Product name	CAS number	%
Form R - Reporting requirements	toluene	108-88-3	100
Supplier notification	toluene	108-88-3	100

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

te regulations

Massachusetts

: This material is listed.

New York

This material is listed.

New Jersey

: This material is listed.

Pennsylvania

: This material is listed.

California Prop. 65

WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Ingredient name	Cancer	Reproductive	level	Maximum acceptable dosage level
toluene	No.	Yes.		7000 µg/day (ingestion)

Canada inventory

: This material is listed or exempted.

International regulations

International lists

: Australia inventory (AICS): This material is listed or exempted. China inventory (IECSC): This material is listed or exempted.

Japan inventory: This material is listed or exempted.
Korea inventory: This material is listed or exempted.
Malaysia Inventory (EHS Register): Not determined.

New Zealand Inventory of Chemicals (NZIoC): This material is listed or exempted.

Philippines inventory (PICCS): This material is listed or exempted.

Taiwan inventory (CSNN): Not determined.

onemical Weapons
Convention List Schedule
I Chemicals

Not listed

Date of issue/Date of revision : 5/20/2015. Date of previous issue : 10/16/2014. Version : 0.04 12/14

ction 15. Regulatory information

Chemical Weapons

Convention List Schedule

II Chemicals

Chemical Weapons

Convention List Schedule

III Chemicals

: Not listed

: Not listed

Canada

WHMIS (Canada) : Class B-2: Flammable liquid

Class D-2A: Material causing other toxic effects (Very toxic). Class D-2B: Material causing other toxic effects (Toxic). **CEPA Toxic substances**: This material is not listed.

Canadian ARET: This material is not listed. Canadian NPRI: This material is listed.

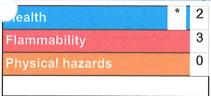
Alberta Designated Substances: This material is not listed.
Ontario Designated Substances: This material is not listed.
Quebec Designated Substances: This material is not listed.

Section 16. Other information

Canada Label requirements : Class B-2: Flammable liquid

Class D-2A: Material causing other toxic effects (Very toxic). Class D-2B: Material causing other toxic effects (Toxic).

Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on SDSs under 29 CFR 1910. 1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

National Fire Protection Association (U.S.A.)



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to the interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of lemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

History

Date of printing : 5/20/2015.

ction 16. Other information

Date of issue/Date of

revision

: 5/20/2015.

Date of previous issue

: 10/16/2014.

Version

: 0.04

Key to abbreviations

: ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United NationsACGIH - American Conference of Governmental Industrial

Hygienists

AIHA – American Industrial Hygiene Association

CAS - Chemical Abstract Services

CEPA - Canadian Environmental Protection Act

CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act

(EPA)

CFR - United States Code of Federal Regulations

CPR – Controlled Products Regulations DSL – Domestic Substances List GWP – Global Warming Potential

IARC – International Agency for Research on Cancer

ICAO - International Civil Aviation Organisation

Inh - Inhalation

LC – Lethal concentration LD – Lethal dosage

NDSL - Non-Domestic Substances List

NIOSH - National Institute for Occupational Safety and Health

TDG – Canadian Transportation of Dangerous Goods Act and Regulations

TLV - Threshold Limit Value

TSCA - Toxic Substances Control Act

WEEL - Workplace Environmental Exposure Level

WHMIS - Canadian Workplace Hazardous Material Information System

References

: Not available.

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Page: 1 Printed: 04/16/2015 Revision: 04/16/2015

Supersedes Revision: 03/26/2015

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name:

Klean Strip Odorless Mineral Spirits

Reference #:

1631.1

Company Name:

W. M. Barr

2105 Channel Avenue

Phone Number: (901)775-0100

Memphis, TN 38113

Web site address:

www.wmbarr.com

Emergency Contact:

3

3E 24 Hour Emergency Contact

(800)451-8346

Information:

W.M. Barr Customer Service

(800)398-3892

Intended Use:

Paint, stain, and varnish thinning.

Synonyms:

GKSP94006P, QKSP94005, QKSP94205, GKSP94006, GKSP94214

Additional Information

This product is regulated by the United States Consumer Product Safety Commission and is subject to certain labeling requirements under the Federal Hazardous Substances Act. These requirements differ from the classification criteria and hazard information required for safety data sheets (SDS). The product label also includes other important information, including directions for use, and should always be read in its entirety prior to using the product.

2. HAZARDS IDENTIFICATION

Aspiration Toxicity, Category 1 Flammable Liquids, Category 3





GHS Signal Word:

Danger

GHS Hazard Phrases:

H304: May be fatal if swallowed and enters airways.

H226: Flammable liquid and vapor.

GHS Precaution Phrases:

P233: Keep container tightly closed.

P210: Keep away from heat/sparks/open flames/hot surfaces. - No smoking. P280: Wear protective gloves/protective clothing/eye protection/face protection.

P240: Ground/bond container and receiving equipment.

P241: Use explosion-proof electrical/ventilating/lighting equipment. P243: Take precautionary measures against static discharge.

P242: Use only non-sparking tools.

GHS Response Phrases:

P301+310: IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.

P331: Do NOT induce vomiting.

P370+378: In case of fire, use dry chemical to extinguish.

P303+361+353: IF ON SKIN (or hair): Remove/take off immediately all contaminated

clothing. Rinse skin with water/shower.

GHS Storage and Disposal

P405: Store locked up.

Phrases:

P501: Dispose of contents/container according to local, state and federal regulations.

P403+235: Store in cool/well-ventilated place.

Page: 2

Printed: 04/16/2015 Revision: 04/16/2015

Supersedes Revision: 03/26/2015

Hazard Rating System:

HEALTH * 1
FLAMMABILITY 2
PHYSICAL 0
PPE X

Flammability Instability
Health Special Hazard

HMIS:

OSHA Regulatory Status:

This material is classified as hazardous under OSHA regulations.

Potential Health Effects (Acute and Chronic):

Inhalation Acute Exposure Effects:

Vapor concentration may cause headache, dizziness, irritation of the respiratory tract, eye irritation, stupor, depression of the central nervous system, watering of the eyes, weakness, nausea, muscle twitches, and kidney effects. Aspiration into lungs may cause pneumonia or death. Severe overexposure may cause convulsions,

unconsciousness, and death.

Skin Contact Acute Exposure Effects:

May cause irritation.

Eye Contact Acute Exposure Effects: Liquid contact may cause irritation.

Ingestion Acute Exposure Effects:

Harmful or fatal if swallowed. May cause nausea, weakness, muscle twitches, gastrointestinal irritation, diarrhea, unconsciousness, and death.

Chronic Exposure Effects:

Reports have associated repeated and prolonged overexposure to solvents with neurological and other physiological damage. Repeated or prolonged skin contact may cause redness, irritation, and scaling of the skin. May cause skin irritation, anemia, bone marrow damage, liver damage, and jaundice.

Medical Conditions Generally None known.

Aggravated By Exposure:

3. COMPOSITION/INFORMATION ON INGREDIENTS

CAS#

Hazardous Components (Chemical Name)

Concentration

RTECS#

64742-47-8

Hydrotreated light distillate (petroleum)

100.0 %

OA5504000

4. FIRST AID MEASURES

Emergency and First Aid

Inhalation:

Procedures:

If user experiences breathing difficulty, move to air free of vapors. Administer oxygen or artificial respiration until medical assistance can be rendered.

Skin contact:

Wash with soap and large quantities of water for at least 15 minutes. Seek medical attention if irritation from contact persists.

Eye contact:

Immediately flush eyes with water, remove nay contact lens, continue flushing with water for at least 15 minutes. Get medical attention.

Ingestion:

Do not induce vomiting. Call your poison control center, hospital emergency room, or physician immediately.

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GHS format

Page: 3 Printed: 04/16/2015 Revision: 04/16/2015

Supersedes Revision: 03/26/2015

igns and Symptoms Of

Primary routes of exposure:

Exposure:

Inhalation, ingestion, and dermal.

Note to Physician:

Call your local poison control center for further instructions.

5. FIRE FIGHTING MEASURES

NFPA Class II

Flash Pt:

> 105.00 F

Explosive Limits:

100.001

....

LEL: 0.8

UEL: 6

Autoignition Pt:

No data.

Suitable Extinguishing Media:Use carbon dioxide, dry chemical powder, or foam.

Fire Fighting Instructions:

Self-contained respiratory protection should be provided for fire fighters fighting fires in buildings or confined areas. Storage containers exposed to fire should be kept cool with water spray to prevent pressure build-up. Stay away from heads of containers that have been exposed to intense heat or flame.

Flammable Properties and

Hazards:

No data available.

6. ACCIDENTAL RELEASE MEASURES

Steps To Be Taken In Case Material Is Released Or

Spilled:

Clean-up:

Keep unnecessary people away, isolate hazard area and deny entry. Stay upwind, out of low areas, and ventilate closed spaces before entering. Shut off ignition sources, keep flares, smoking or flames out of hazard area.

Small spills:

Take up the spilled liquid with sand, earth, or other noncombustible absorbent material and place in a plastic container where applicable.

Large spills:

Dike far ahead of spill for later disposal.

7. HANDLING AND STORAGE

Precautions To Be Taken in

Handling:

Read carefully all cautions and directions on product label before use. Since empty container retains residue, follow all label warnings even after container is empty. Dispose of empty container according to all regulations. Do not reuse this container.

Precautions To Be Taken in

Storing:

Keep container tightly closed when not in use. Store in a cool, dry place. Do not store near flames or at elevated temperatures.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

CAS#

Partial Chemical Name

OSHA TWA

ACGIH TWA

Other Limits

64742-47-8

Hydrotreated light distillate (petroleum)

No data.

TLV: 200 mg/m3

No data.

Respiratory Equipment

(Specify Type):

For OSHA controlled work place and other regular users. Use only with adequate ventilation under engineered air control systems designed to prevent exceeding appropriate TLV. For occasional use, where engineered air control is not feasible, use properly maintained and properly fitted NIOSH approved respirator for organic solvent

vapors. A dust mask does not provide protection against vapors.

Eye Protection:

Safety glasses, chemical goggles or face shields are recommended to safeguard against potential eye contact, irritation, or injury. Contact lenses should not be worn while

working with chemicals.

Protective Gloves:

Wear impermeable gloves. Gloves contaminated with product should be discarded.

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Page: 4 Printed: 04/16/2015 Revision: 04/16/2015

Supersedes Revision: 03/26/2015

Promptly remove clothing that becomes soiled with product.

Other Protective Clothing: Various application methods can dictate use of additional protective safety equipment,

such as impermeable aprons, etc., to minimize exposure. Before reuse, thoroughly clean any clothing or protective equipment that has been contaminated by prior use.

Discard any clothing or other protective equipment that cannot be decontaminated, such

as gloves or shoes.

Engineering Controls

(Ventilation etc.):

Use only with adequate ventilation to prevent build-up of vapors. Open all windows and doors. Use only with a cross ventilation of moving fresh air across the work area. If strong odor is noticed or you experience slight dizziness, headache, nausea, or eye-watering -- Stop -- ventilation is inadequate. Leave area immediately.

Work/Hygienic/Maintenance

Practices:

A source of clean water should be available in the work area for flushing eyes and skin.

Do not eat, drink, or smoke in the work area.

Wash hands thoroughly after use.

6	DI	TV	CI	CAL	AA	CLI		ICAL	OD	EDTIES
-			91	CAL	TAN.		- N'A	IUAL		ERTIES

Physical States:

[] Gas

[X] Liquid

[] Solid

Appearance and Odor:

Colorless to light yellow

Solvent odor

Melting Point:

No data.

Boiling Point:

318.00 F - 354.00 F

Autoignition Pt:

No data.

·lash Pt:

> 105.00 F

Explosive Limits:

LEL: 0.8

0.78

No data.

UEL: 6

Specific Gravity (Water = 1):

Vapor Pressure (vs. Air or

mm Hg):

Vapor Density (vs. Air = 1):

 $5 \, Air = 1$

Evaporation Rate:

No data. No data.

Solubility in Water:

Very slightly soluble in cold water (<0.1% w/w)

Solubility Notes: Percent Volatile:

100.0 % by weight.

VOC / Volume:

780.0000 G/L

Additional Physical

Conductivity = <5 picosiemens/meter

Information

10. STABILITY AND REACTIVITY

Stability:

Unstable [] Stable [X]

Conditions To Avoid -

No data available.

Instability:

Incompatibility - Materials To Incompatible with strong oxidizing agents.

Avoid:

Hazardous Decomposition Or Thermal decomposition may produce carbon monoxide and carbon dioxide.

Byproducts:

Possibility of Hazardous

Will occur []

Will not occur [X]

Reactions:

Conditions To Avoid -

No data available.

Hazardous Reactions:

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Page: 5 Printed: 04/16/2015 Revision: 04/16/2015

Supersedes Revision: 03/26/2015

11. TOXICOLOGICAL INFORMATION Refer to section 2 for acute and chronic effects. **Toxicological Information:** NTP IARC **Hazardous Components (Chemical Name) ACGIH OSHA** CAS# Hydrotreated light distillate (petroleum) A4 64742-47-8 n.a. n.a. n.a. 12. ECOLOGICAL INFORMATION No data available. 13. DISPOSAL CONSIDERATIONS Dispose in accordance with applicable local, state, and federal regulations. Waste Disposal Method: 14. TRANSPORT INFORMATION LAND TRANSPORT (US DOT): **DOT Proper Shipping Name:** Paint Related Material, Not Regulated **DOT Hazard Class: UN/NA Number: MARINE TRANSPORT (IMDG/IMO): IMDG/IMO Shipping Name:** Paint Related Material EMS: F-E. S-E **UN Number:** IUN1 **Packing Group:** III **Hazard Class: IMDG MFAG Number: IMDG EMS Page:** AIR TRANSPORT (ICAO/IATA): ICAO/IATA Shipping Name: Paint Related Material Packaging Instructions: See IATA Dangerous Goods Regulations **UN Number: Packing Group:** 111 **Hazard Class: Additional Transport** The shipper may apply one of the following exceptions: Combustible Liquid, Consumer Information: Commodity, Limited Quantity, Viscous Liquid, Does Not Sustain Combustion, or others, as allowed under 49CFR Hazmat Regulations. Please consult 49CFR Subchapter C to ensure that subsequent shipments comply with these exceptions. 15. REGULATORY INFORMATION EPA SARA (Superfund Amendments and Reauthorization Act of 1986) Lists CAS# **Hazardous Components (Chemical Name)** S. 302 (EHS) S. 304 RQ S. 313 (TRI) 64742-47-8 Hydrotreated light distillate (petroleum) This material meets the EPA [X] Yes [] No Acute (immediate) Health Hazard 'Hazard Categories' defined [X] Yes [] No Chronic (delayed) Health Hazard for SARA Title III Sections [X] Yes [] No Fire Hazard 311/312 as indicated: [] Yes [X] No Sudden Release of Pressure Hazard [] Yes [X] No Reactive Hazard

Page: 6 Printed: 04/16/2015

Revision: 04/16/2015 Supersedes Revision: 03/26/2015

CAS#

Hazardous Components (Chemical Name)

64742-47-8

Hydrotreated light distillate (petroleum)

Other US EPA or State Lists

CAA HAP,ODC: No; CWA NPDES: No; TSCA: Yes -

Inventory; CA PROP.65: No

Regulatory Information Statement:

All components of this material are listed on the TSCA Inventory or are exempt.

16. OTHER INFORMATION

Revision Date:

04/16/2015

Preparer Name:

W.M. Barr EHS Department

(901)775-0100

Additional Information About No data available.

This Product:

Company Policy or

Disclaimer:

The information contained herein is presented in good faith and believed to be accurate as of the effective date shown above. This information is furnished without warranty of any kind. Employers should use this information only as a supplement to other information gathered by them and must make independent determination of suitability and completeness of information from all sources to assure proper use of these materials and the safety and health of employees. Any use of this data and information must be determined by the user to be in accordance with applicable federal, state and local laws and regulations.

Chromatography Solvent (Petroleum Ether/Acetone)



Section 1

Product Description

Product Name:

Chromatography Solvent (Petroleum Ether/Acetone)

Recommended Use: Synonyms:

Science education applications Petroleum Ether: Acetone Solution Carolina Biological Supply Company

Distributor:

2700 York Road, Burlington, NC 27215

1-800-227-1150

Chemical Information:

800-227-1150 (8am-5pm (ET) M-F)

Chemtrec:

800-424-9300 (Transportation Spill Response 24 hours)

Section 2

Hazard Identification

Classification of the chemical in accordance with paragraph (d) of §1910.1200;

DANGER









Highly flammable liquid and vapor. Causes serious eye irritation. May cause genetic defects. May cause cancer. Toxic to aquatic life. Toxic to aquatic life with long lasting effects.

GHS Classification:

Germ Cell Mutagenicity Category 1B, Carcinogenicity Category 1B, Aspiration Hazard Category 1, Serious Eye Damage/Eye Irritation Category 2, Hazardous to the aquatic environment - Acute Category 2, Hazardous to the aquatic environment - Chronic Category 2, Acute Toxicity - Inhalation Gas Category 5, Acute Toxicity - Oral Category 5

Other Safety Precautions:

IF exposed or concerned: Get medical advice/attention.

Section 3

Composition / Information on Ingredients

Chemical Name Petroleum ether Acetone

CAS# 8032-32-4 67-64-1

% 90 10

Section 4

First Aid Measures

Emergency and First Aid Procedures

Inhalation:

In case of accident by inhalation: remove casualty to fresh air and keep at rest.

Eyes:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy

to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Skin Contact:

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with

water/shower.

Ingestion:

IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.

Section 5

Firefighting Procedures

Extinguishing Media:

Use media suitable to extinguish surrounding fire.

Fire Fighting Methods and Protection:

Firefighters should wear full protective equipment and NIOSH approved self-contained

breathing apparatus.

Fire and/or Explosion Hazards:

Extremely flammable. Risk of explosion if heated under confinement.

Hazardous Combustion Products:

Carbon dioxide, Carbon monoxide

Section 6

Spill or Leak Procedures

Steps to Take in Case Material Is Released or Spilled:

Exposure to the spilled material may be irritating or harmful. Follow personal protective equipment recommendations found in Section 8 of this SDS. Additional precautions may be necessary based on special circumstances created by the spill including; the material spilled, the quantity of the spill, the area in which the spill occurred. Also consider the expertise of employees in the area responding to the spill. Ventilate the contaminated area. Prevent the spread of any spill to minimize harm to human health and the environment if safe to do so. Wear complete and proper personal protective equipment following the recommendation of Section 8 at a minimum. Dike with suitable absorbent material like granulated clay. Gather and store in a sealed container pending a waste disposal evaluation. Shut off ignition sources; including electrical equipment and flames. Do not allow smoking in the area. Collect spillage.

Section 7

Handling and Storage

Handling: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood.

> Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting/.../ equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wash thoroughly after handling. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection. Use personal protective equipment as required. Keep away from ... (incompatible materials to be indicated by the manufacturer). Keep away from sources of ignition - No smoking. Do not

breathe gas/fumes/vapor/spray. Keep container tightly closed in a cool, well-ventilated place.

Keep container tightly closed. Store in a well-ventilated place. Keep cool. Store locked up. Keep container tightly Storage:

closed in a cool, well-ventilated place.

Storage Code: Red - Flammables. Store in approved flammable containers. Store away from oxidizing materials.

Section 8

Protection Information

ACGIH OSHA PEL Chemical Name (TWA) (STEL) (TWA) (STEL) Petroleum Ether (Vacated) 300 ppm N/A N/A (Vacated) 400 ppm 1,350 mg/m3 1,800 mg/m3 Acetone 500 ppm TWA 750 ppm STEL 1000 ppm TWA: N/A 2400 mg/m3 TWA

Control Parameters

Engineering Measures: No exposure limits exist for the constituents of this product. General room ventilation

might be required to maintain operator comfort under normal conditions of use.

Personal Protective Equipment (PPE): Lab coat, apron, eye wash, safety shower. **Respiratory Protection:** No respiratory protection required under normal conditions of use. Respirator Type(s): NIOSH approved air purifying respirator with organic vapor cartridge.

Eye Protection: Wear chemical splash goggles when handling this product. Have an eye wash station

available.

Skin Protection: Avoid skin contact by wearing chemically resistant gloves, an apron and other protective

> equipment depending upon conditions of use. Inspect gloves for chemical break-through and replace at regular intervals. Clean protective equipment regularly. Wash hands and other exposed areas with mild soap and water before eating, drinking, and when leaving

work.

Gloves: Nitrile

Section 9

Physical Data

Formula: See Section 3 Molecular Weight: N/A Appearance: Colorless Liquid Odor: Strong Gasoline-like

Odor Threshold: No data available

pH: No data available Melting Point: < -73 C Boiling Point: 20 - 75 C Flash Point: -20 C

Elammable Limite in Airy (Potroloum Ethor) | El : 1 10/ LIEL :

Evaporation Rate (BuAc=1): 6.82 (Pet.Ether) Vapor Density (Air=1): 2.5 (Pet. Ether) Specific Gravity: 0.6 (Pet. Ether) Solubility in Water: Practically Insoluble

Log Pow (calculated): No data available Autoignition Temperature: No data available **Decomposition Temperature:** No data available

Viscosity: No data available

Vapor Pressure: N/A

Darcont Valatile by Valuma: 00 100%

Section 10

Reactivity Data

Reactivity:

No data available

Chemical Stability:

Stable under normal conditions.

Conditions to Avoid:

Temperatures above flash point in combination with sparks, open flames, or other

sources of ignition.

Incompatible Materials:

Strong oxidizing agents, Caustics (bases), Peroxides, Strong acids, Oxidizing materials,

Halogens

Hazardous Polymerization:

Will not occur

Section 11

Toxicity Data

Routes of Entry

Inhalation, Ingestion, and Skin contact.

Symptoms (Acute): Delayed Effects:

Eye disorders No data available

Acute Toxicity:

Chemical Name

CAS Number

Oral LD50

Dermal LD50

Inhalation LC50

Petroleum ether

8032-32-4

Oral LD50 Rat >

INHALATION LC50 Rat > 1400

ppm

4300 mg/kg Oral LD50 Mouse

> 4300 mg/kg

Dermal LD50

Oral LD50 Mouse 3000 mg/kg

Rabbit 20000

mg/kg

Acetone

67-64-1

OSHA

Chemical Name Acetone **CAS Number** 67-64-1

IARC

Not listed

NTP Not listed

Not listed

Chronic Effects:

Carcinogenicity:

Mutagenicity:

Evidence of a mutagenic effect.

Teratogenicity:

No evidence of a teratogenic effect (birth defect).

Sensitization: Reproductive: No evidence of a sensitization effect. No evidence of negative reproductive effects.

Target Organ Effects:

Acute:

Central Nervous System, Cardiovascular system

Chronic:

Male Reproductive System

Section 12

Ecological Data

Overview:

Slight ecological hazard. In high concentrations, this product may be dangerous to plants and/or

wildlife.

Mobility: Persistence: No data

Bioaccumulation:

Evaporation into atmosphere, Biodegradation

Degradability:

No data No data

Other Adverse Effects:

No data

Chemical Name

CAS Number

Eco Toxicity

Petroleum ether

8032-32-4

72 HR EC50 PSEUDOKIRCHNERIELLA SUBCAPITATA 4700

MG/I

Acetone

67-64-1

96 HR LC50 LEPOMIS MACROCHIRUS 8300 MG/L

96 HR LC50 ONCORHYNCHUS MYKISS 4.74 - 6.33 ml/l 48 HR EC50 DAPHNIA MAGNA 12600 - 12700 MG/L

Section 13

Disposal Information

Disposal Methods:

Dispose in accordance with all applicable Federal, State and Local regulations. Always contact a permitted waste disposer (TSD) to assure compliance.

Waste Disposal Code(s):

Not Determined

Section 14

Transport Information

Ground - DOT Proper Shipping Name:

houl. III

UN1993, Flammable liquids, n.o.s., (Acetone, Petroleum ether); CL 3; PG II

Air - IATA Proper Shipping Name: UN1993, Flammable liquids, n.o.s., (Acetone, Petroleum ether); CL 3; PG II

Section 15	Sec	tion	15
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Regulatory Information

TSCA Status:

All components in this product are on the TSCA Inventory.

	-	•				
Chemical Name	CAS Number	§ 313 Name	§ 304 RQ	CERCLA RQ	§ 302 TPQ	CAA 112(2) TQ
Petroleum Ether	8032-32-4	No	No	No	No	No
Acetone	67-64-1	No	No	5000 lb final RQ; 2270 kg final RQ	No	No

Section 16

Additional Information

Revised: 09/09/2015

Replaces: 09/01/2015

Printed: 10-29-2015

The information provided in this (Material) Safety Data Sheet represents a compilation of data drawn directly from various sources available to us. Carolina Biological Supply makes no representation or guarantee as to the suitability of this information to a particular application of the substance covered in the (Material) Safety Data Sheet.

GI	os	S	a	n	,
OI.	US	12	ca		v

ACGIH	American Conference of Governmental	NTP	National Toxicology Program
	Industrial Hygienists	OSHA	Occupational Safety and Health Administration
CAS	Chemical Abstract Service Number	PEL	Permissible Exposure Limit
CERCLA	Comprehensive Environmental Response,	ppm	Parts per million
	Compensation, and Liability Act	RCRA	Resource Conservation and Recovery Act
DOT	U.S. Department of Transportation	SARA	Superfund Amendments and Reauthorization Act
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
N/A	Not Available	TSCA	Toxic Substances Control Act
		IDLH	Immediately dangerous to life and health

SAFETY DATA SHEET

Version 5.5 Revision Date 06/17/2015 Print Date 10/23/2015

1. PRODUCT AND COMPANY IDENTIFICATION

1.1 Product identifiers

Product name : Hexane

Product Number

: 139386

Brand

Sigma-Aldrich

Index-No.

601-037-00-0

CAS-No.

110-54-3

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses

: Laboratory chemicals, Manufacture of substances

1.3 Details of the supplier of the safety data sheet

Company

Sigma-Aldrich

3050 Spruce Street

SAINT LOUIS MO 63103

USA

Telephone

+1 800-325-5832

Fax

+1 800-325-5052

1.4 Emergency telephone number

Emergency Phone #

: (314) 776-6555

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)

Flammable liquids (Category 2), H225 Skin irritation (Category 2), H315

Reproductive toxicity (Category 2), H361

Specific target organ toxicity - single exposure (Category 3), Central nervous system, H336

Specific target organ toxicity - repeated exposure, Oral (Category 2), Nervous system, H373

Aspiration hazard (Category 1), H304 Acute aquatic toxicity (Category 2), H401 Chronic aquatic toxicity (Category 2), H411

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram



Signal word

Danger

Hazard statement(s)

H225 Highly flammable liquid and vapour.

H304 May be fatal if swallowed and enters airways.

H315 Causes skin irritation.

H336 May cause drowsiness or dizziness.

H361 Suspected of damaging fertility or the unborn child.

H373 May cause damage to organs (Nervous system) through prolonged or

repeated exposure if swallowed.

H411	Toxic to aquatic life with long lasting effects.
Precautionary statement(s)	
P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and
	understood.
P210	Keep away from heat/sparks/open flames/hot surfaces No smoking.
P233	Keep container tightly closed.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P260	Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
P264	Wash skin thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P273	Avoid release to the environment.
P280	Wear protective gloves/ protective clothing/ eye protection/ face
	protection.
P301 + P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/
	physician.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing.
Basic Basic Basic	Rinse skin with water/shower.
P304 + P340 + P312	IF INHALED: Remove person to fresh air and keep comfortable for
	breathing. Call a POISON CENTER or doctor/ physician if you feel
B000 : B040	unwell.
P308 + P313	IF exposed or concerned: Get medical advice/ attention.
P331	Do NOT induce vomiting.
P332 + P313 P362	If skin irritation occurs: Get medical advice/ attention.
P370 + P378	Take off contaminated clothing and wash before reuse.
F370 + F376	In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
P391	Collect spillage.
P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
P403 + P235	Store in a well-ventilated place. Keep container lightly closed.
P405	Store locked up.
P501	Dispose of contents/ container to an approved waste disposal plant.
	bioposo of container container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Synonyms : n-Hexane

Registration number : 01-2119480412-44-XXXX

Hazardous components

Component	Classification	Concentration
n-Hexane		
	Flam. Liq. 2; Skin Irrit. 2; Repr. 2; STOT SE 3; STOT RE 2; Asp. Tox. 1; Aquatic Acute 2; Aquatic Chronic 2; H225, H304, H315, H336, H361, H373, H411	<= 100 %

For the full text of the H-Statements mentioned in this Section, see Section 16.

4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice

Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

If inhaled

If breathed in, move person into fresh air. If not breathing, give artificial respiration, Consult a physician,

In case of skin contact

Wash off with soap and plenty of water. Consult a physician.

In case of eye contact

Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.

If swallowed

Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed

No data available

5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media

Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

5.2 Special hazards arising from the substance or mixture

Carbon oxides

5.3 Advice for firefighters

Wear self-contained breathing apparatus for firefighting if necessary.

5.4 Further information

Use water spray to cool unopened containers.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

For personal protection see section 8.

6.2 Environmental precautions

Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

6.3 Methods and materials for containment and cleaning up

Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations (see section 13).

6.4 Reference to other sections

For disposal see section 13.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Avoid contact with skin and eyes. Avoid inhalation of vapour or mist.

Use explosion-proof equipment. Keep away from sources of ignition - No smoking. Take measures to prevent the build up of electrostatic charge.

For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

Storage class (TRGS 510): Flammable liquids

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

Components with workplace control parameters

Component	CAS-No.	Value	Control parameters	Basis		
n-Hexane	110-54-3	TWA	50.000000 ppm	USA. ACGIH Threshold Limit Values (TLV)		
	Remarks	Eye irritation Peripheral neuropathy Substances for which there is a l (see BEI® section) Danger of cutaneous absorption		a Biological Exposure Index or Indices		
		TWA	50.000000 ppm 180.000000 mg/m3	USA. NIOSH Recommended Exposure Limits		
		TWA	500.000000 ppm 1,800.000000 mg/m3	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants		
		The value in mg/m3 is approximate.				
		TWA	50 ppm	USA. ACGIH Threshold Limit Values (TLV)		
		Central Nervous System impairment Eye irritation Peripheral neuropathy Substances for which there is a Biological Exposure (see BEI® section) Danger of cutaneous absorption		a Biological Exposure Index or Indices		
		TWA	50 ppm 180 mg/m3	USA. NIOSH Recommended Exposure Limits		
		TWA	500 ppm 1,800 mg/m3	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants		
		The value	in mg/m3 is approxi	mate.		
		TWA	50 ppm 180 mg/m3	USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000		

Biological occupational exposure limits

	pational exposui		-		
Component	CAS-No.	Parameters	Value	Biological specimen	Basis
n-Hexane	110-54-3	2,5- Hexanedione	0.4000 mg/l	Urine	ACGIH - Biological Exposure Indices (BEI)
	Remarks	End of shift at end of workweek			
		2,5- Hexanedione	0.4 mg/l	Urine	ACGIH - Biological Exposure Indices (BEI)
		End of shift at end of workweek			

8.2 Exposure controls

Appropriate engineering controls

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Personal protective equipment

Eye/face protection

Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin protection

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Full contact

Material: Nitrile rubber

Minimum layer thickness: 0.4 mm Break through time: 480 min

Material tested:Camatril® (KCL 730 / Aldrich Z677442, Size M)

Splash contact

Material: Nitrile rubber

Minimum layer thickness: 0.2 mm Break through time: 59 min

Material tested:Dermatril® P (KCL 743 / Aldrich Z677388, Size M)

data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374

If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

Body Protection

Complete suit protecting against chemicals, Flame retardant antistatic protective clothing., The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection

Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type AXBEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Control of environmental exposure

Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

a) Appearance

Form: liquid

Colour: colourless

o) Odour

No data available

c) Odour Threshold

No data available

d) pH

7.0

e) Melting point/freezing point Melting point/range: -95 °C (-139 °F)

f) Initial boiling point and

69 °C (156 °F)

boiling range

g) Flash point

-25.99 °C (-14.78 °F) - closed cup

h) Evaporation rate

15.8

i) Flammability (solid, gas)

No data available

 j) Upper/lower flammability or explosive limits Upper explosion limit: 7.7 %(V) Lower explosion limit: 1.2 %(V)

k) Vapour pressure

341.3 hPa (256.0 mmHg) at 37.7 °C (99.9 °F) 176.0 hPa (132.0 mmHg) at 20.0 °C (68.0 °F)

I) Vapour density

No data available

m) Relative density

0.659 g/mL at 25 °C (77 °F)

n) Water solubility

insoluble

 Partition coefficient: noctanol/water log Pow: 3.90 - 4.11

p) Auto-ignition temperature

234.0 °C (453.2 °F)

q) Decomposition temperature

No data available

r) Viscosity

No data available

s) Explosive properties

No data available

t) Oxidizing properties

No data available

9.2 Other safety information

No data available

10. STABILITY AND REACTIVITY

10.1 Reactivity

No data available

10.2 Chemical stability

Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

Vapours may form explosive mixture with air.

10.4 Conditions to avoid

Heat, flames and sparks.

10.5 Incompatible materials

Oxidizing agents

10.6 Hazardous decomposition products

Other decomposition products - No data available

In the event of fire: see section 5

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

LD50 Oral - Rat - 25,000 mg/kg

LC50 Inhalation - Rat - 4 h - 48000 ppm

Dermal: No data available

No data available

Skin corrosion/irritation

Irritating to skin.

Serious eye damage/eye irritation

Eyes - Rabbit

Result: Mild eye irritation

Respiratory or skin sensitisation

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

IARC:

No component of this product present at levels greater than or equal to 0.1% is identified as

probable, possible or confirmed human carcinogen by IARC.

ACGIH:

No component of this product present at levels greater than or equal to 0.1% is identified as a

carcinogen or potential carcinogen by ACGIH.

NTP:

No component of this product present at levels greater than or equal to 0.1% is identified as a

known or anticipated carcinogen by NTP.

OSHA:

No component of this product present at levels greater than or equal to 0.1% is identified as a

carcinogen or potential carcinogen by OSHA.

Reproductive toxicity

No data available

Overexposure may cause reproductive disorder(s) based on tests with laboratory animals. Suspected human reproductive toxicant Suspected of damaging fertility.

Specific target organ toxicity - single exposure

May cause drowsiness or dizziness.

Specific target organ toxicity - repeated exposure

Ingestion - May cause damage to organs through prolonged or repeated exposure. - Nervous system

Aspiration hazard

May be fatal if swallowed and enters airways.

Additional Information

RTECS: MN9275000

Prolonged or repeated contact with skin may cause:, defatting, Dermatitis, Contact with eyes can cause:, Redness, Blurred vision, Provokes tears., Effects due to ingestion may include:, Gastrointestinal discomfort, Central nervous system depression, Lung irritation, chest pain, pulmonary edema, giddiness, slowed reaction time, slurred speech, Headache, Dizziness, Drowsiness, Unconsciousness

Testes. - Irregularities - Based on Human Evidence

12. ECOLOGICAL INFORMATION

12.1 Toxicity

Toxicity to fish

LC50 - Pimephales promelas (fathead minnow) - 2.5 mg/l - 96.0 h

Toxicity to daphnia and

EC50 - Daphnia magna (Water flea) - 3,878.00 mg/l - 48 h

other aquatic invertebrates

Toxicity to algae

EC50 - Chlorella vulgaris (Fresh water algae) - 12,840.00 mg/l - 3 h

EC50 - SKELETOMA - 0.30 mg/l - 8 h

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

Mobility in soil 12.4

No data available

12.5 Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Other adverse effects

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Toxic to aquatic life with long lasting effects.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Product

Burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.

Contaminated packaging

Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US)

UN number: 1208

Class: 3

Packing group: II

Proper shipping name: Hexanes Reportable Quantity (RQ): 5000 lbs

Poison Inhalation Hazard: No

IMDG

UN number: 1208

Class: 3

Packing group: II

EMS-No: F-E, S-D

Proper shipping name: HEXANES Marine pollutant:yes

IATA

UN number: 1208

Class: 3 Proper shipping name: Hexanes Packing group: II

15. REGULATORY INFORMATION

SARA 302 Components

No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components

The following components are subject to reporting levels established by SARA Title III, Section 313:

n-Hexane

CAS-No.

Revision Date

110-54-3

2007-07-01

SARA 311/312 Hazards

Fire Hazard, Acute Health Hazard, Chronic Health Hazard

Massachusetts Right To Know Components

CAS-No.

Revision Date

110-54-3

2007-07-01

Pennsylvania Right To Know Components

n-Hexane

n-Hexane

CAS-No. 110-54-3 **Revision Date** 2007-07-01

New Jersey Right To Know Components

CAS-No.

Revision Date

n-Hexane

110-54-3

2007-07-01

California Prop. 65 Components

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

16. OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

Aquatic Acute Aquatic Chronic Acute aquatic toxicity

Asp. Tox.

Chronic aquatic toxicity Aspiration hazard

Flam. Lig.

Flammable liquids

H225

Highly flammable liquid and vapour.

H304

May be fatal if swallowed and enters airways.

H315

Causes skin irritation.

H336

May cause drowsiness or dizziness.

H361

Suspected of damaging fertility or the unborn child.

H373

May cause damage to organs through prolonged or repeated exposure if swallowed.

H401

Toxic to aquatic life.

H411

Toxic to aquatic life with long lasting effects.

Repr.

Reproductive toxicity

HMIS Rating

Health hazard: Chronic Health Hazard:

Flammability: Physical Hazard

3 0

2

3

0

NFPA Rating

Health hazard: Fire Hazard: Reactivity Hazard:

Further information

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Preparation Information

Sigma-Aldrich Corporation Product Safety - Americas Region 1-800-521-8956

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SECTION 1 IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Trade name Methyl ethyl ketone (MEK)

Synonyms 2-Butanone, 3-Butanone, methyl acetone, Ethyl methyl ketone

Use Catalyst production, Industrial & Institutional cleaning, Industrial use, Intermediate, Paint

and Coatings, Pharmaceutical, Process/Extraction Solvent, Process material, Raw

material for chemical processes, Raw material for industry, Raw material for

pharmaceuticals, Solvent

Company Sasol Chemicals (USA) LLC

(an affiliate of Sasol Chemicals North America LLC)

Address 12120 Wickchester Lane Houston TX 77079

Telephone CHEMTREC North America Transportation Emergency (24-hr) (800) 424-9300

CHEMTREC World Wide (703) 527-3887 Other Emergencies (24-hr) (337) 494-5142

MSDS and Product Information (8:00am-4:30pm CST) (281) 588-3491 Health and Safety Information (7:30am-4:00pm CST) (281) 588-3492

E-mail address SasolElectronicSDS@us.sasol.com

SECTION 2 HAZARDS IDENTIFICATION

GHS Hazards

Flammable liquids

Category 2

Eye irritation

Category 2A

Specific target organ toxicity -

Category 3 (Narcotic effects)

single exposure

LABEL ELEMENTS

Hazard symbols



Signal word Danger

Hazard statements H225 Highly flammable liquid and vapour.

H319 Causes serious eye irritation.

H336 May cause drowsiness or dizziness.

Precautionary statements

Prevention P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

P233 Keep container tightly closed.

P240 Ground/bond container and receiving equipment.



P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.

P242 Use only non-sparking tools.

P243 Take precautionary measures against static discharge.

P280 Wear protective gloves/ eye protection/ face protection.

P264 Wash skin thoroughly after handling.

P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.

P271 Use only outdoors or in a well-ventilated area.

Response P303 + P361 + P353 IF ON SKIN (or hair): Remove/ Take off immediately all

contaminated clothing. Rinse skin with water/ shower.

P370 + P378 In case of fire: Use water spray, alcohol-resistant foam, dry chemical

or carbon dioxide for extinction.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing.

P337 + P313 If eye irritation persists: Get medical advice/ attention.

P304 + P340 IF INHALED: Remove victim to fresh air and keep at rest in a position

comfortable for breathing.

P312 Call a POISON CENTER or doctor/ physician if you feel unwell.

Storage P403 + P405 + P235 Store locked up in a well-ventilated place. Keep cool.

SECTION 3 COMPOSITION/INFORMATION ON INGREDIENTS

Components
Methyl ethyl ketone

CAS-No. 78-93-3 Weight percent 99.5

See Section 8 for Exposure Guidelines and Section 15 for Regulatory Classifications.

SECTION 4 FIRST AID MEASURES

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.

Skin contact Wash off immediately with soap and plenty of water while removing all contaminated

clothes and shoes. When symptoms persist or in all cases of doubt seek medical advice.

Wash contaminated clothing before re-use.

Inhalation Remove to fresh air. If breathing is irregular or stopped, administer artificial respiration.

In case of shortness of breath, give oxygen. Call a physician immediately.

Ingestion If swallowed, call a poison control centre or doctor immediately. Do not induce vomiting

without medical advice. Never give anything by mouth to an unconscious person.

SECTION 5 FIREFIGHTING MEASURES

FLAMMABLE PROPERTIES

Fire/explosion Vapours may form explosive mixture with air. Flash back possible over considerable



distance. Use water spray to disperse the vapors. NFPA Class IB flammable liquid.

Suitable Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

extinguishing media

Protective equipment and precautions for

firefighters

In the event of fire, wear self-contained breathing apparatus.

Further information Keep containers and surroundings cool with water spray. Beware of vapours

accumulating to form explosive concentrations. Vapours can accumulate in low areas.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Methods and Evacuate personnel to safe areas. Remove all sources of ignition. Contain spillage, and materials for then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous

containment and earth, vermiculite) and place in container for disposal according to local / national

cleaning up regulations (see section 13). Do not flush into surface water or sanitary sewer system.

SECTION 7 HANDLING AND STORAGE

Safe handling advice Ensure all equipment is electrically grounded before beginning transfer operations. Keep

away from heat and sources of ignition.

Storage/Transport

pressure

Ambient

Load/Unload

Ambient

temperature

SECTION 8 EXPOSURE CONTROLS/PERSONAL PROTECTION

ENGINEERING MEASURES

Air contaminant levels should be controlled below the PEL or TLV for this product (see Exposure Guidelines). Ensure adequate ventilation, especially in confined areas. Use

explosion-proof equipment.

PERSONAL PROTECTIVE EQUIPMENT

Eyes Chemical resistant goggles must be worn., Face-shield

Skin Wear suitable protective clothing, gloves and eye/face protection.

Inhalation Respiratory protection is normally not required except in emergencies or when conditions

cause excessive airborne levels of mists or vapors. Use NIOSH approved respiratory

protection.

EXPOSURE GUIDELINES

Components Exposure limit(s)

Methyl ethyl ketone ACGIH TLV (8-hour) 200 ppm 590 mg/m3

ACGIH STEL 300 ppm 885 mg/m3 OSHA PEL 200 ppm 590 mg/m3 **SECTION 9**



Methyl ethyl ketone (MEK)

Permissible Exposure Limits PEL=

TLV= Threshold Limit Value EL=

STEL= **Excursion Limit** WEEL=

PHYSICAL AND CHEMICAL PROPERTIES

TWA=

Time Weighted Average (8 hr.)

Short Term Exposure Limit (15 min.)

Workplace Environmental Exposure Level

Appearance liquid;

Colour Clear, colorless

Form liquid

Odour characteristic

Odour Threshold no data available

Flash point -6 °C, 21 °F;

Flammability Upper explosion limit: 11.5 %(V)

Lower explosion limit: 1.5 %(V)

Boiling point/boiling 79.6 °C, 175.6 °F;

range

Melting point/range -86 °C, -123 °F;

Auto-ignition 404 °C, 759 °F;

temperature

Decomposition temperature

no data available

Flammability (solid, no data available

gas)

Vapour pressure 126 hPa @ 25 °C, 77 °F;

Vapour density 1.15

> Density 0.805 g/cm3 @ 20 °C, 68 °F;

Specific gravity no data available

Water solubility partly miscible

> **Viscosity** no data available

Viscosity, dynamic 0.40 mPa.s @ 20 °C, 68 °F; DIN 53015;



pH no data available

Evaporation rate no data available

Partition coefficient: n-

log Pow: 0.3; @ 40 °C, 104 °F;

octanol/water

Volatile organic 100 %

compounds (VOC)

content

SECTION 10 STABILITY AND REACTIVITY

Reactivity Vapours may form explosive mixture with air.

Chemical stability No decomposition if stored and applied as directed.

Conditions to avoid Extremes of temperature and direct sunlight.

Hazardous

decomposition products

7.7

None known.

Materials to avoid Oxidizing agents

Hazardous

May form explosive peroxides.

polymerisation

SECTION 11 TOXICOLOGICAL INFORMATION

Acute dermal toxicity LD50 rabbit: > 2,000 mg/kg(literature value)

Acute inhalation

no data available

toxicity

Acute oral toxicity LD50 rat: > 2,000 mg/kg

(literature value)

Skin

(rabbit)

corrosion/irritation slight irritation

slight irritation, (literature value)

Eye damage/irritation

(rabbit)

irritating, (literature value)

Respiratory or skin

guinea pig: not sensitizing; Maximisation Test

sensitization (literature value)

Germ cell mutagenicity Genotoxicity in vitro:

Type: Ames test

System: Salmonella typhimurium; with and without metabolic activation

Result: In vitro tests did not show mutagenic effects.

(literature value)



Genotoxicity in vivo:

no data available

Assessment Mutagenicity:

Based on available data, the classification criteria are not met.

Reproductive toxicity

Reproductive toxicity:

no data available

Assessment Reproductive toxicity:

no data available

Teratogenicity:

no data available

Assessment teratogenicity:

no data available

STOT - single

exposure

The substance or mixture is classified as specific target organ toxicant, single exposure,

category 3 with narcotic effects.

STOT - repeated

exposure

no data available

Aspiration toxicity

no data available

Carcinogenicity

Assessment carcinogenicity:

Contains no ingredient listed as a carcinogen

SECTION 12

ECOLOGICAL INFORMATION

Toxicity to fish

LC50 (Pimephales promelas (fathead minnow)) 96 hours: > 100 mg/l; static test

(literature value)

Toxicity to aquatic

EC50 (Daphnia magna (Water flea)) 48 hours: > 100 mg/l; static test

invertebrates (li

(literature value)

Toxicity to algae

EC50 (Pseudokirchneriella subcapitata (green algae)) 96 hours: > 100 mg/l; static test

(literature value)

Biodegradation

Readily biodegradable.

OECD Test Guideline 301D (28 d): > 60 %

(literature value)

Bioaccumulation

No bioaccumulation is to be expected (log Pow <= 4).

Mobility in soil

no data available

Other adverse effects

This substance is not considered to be persistent, bioaccumulating nor toxic (PBT).;



SECTION 13

DISPOSAL CONSIDERATIONS

Waste Code

U159.D001 - Ignitability (RQ 100 LB). Re-evaluation of the product may be required by the user at the time of disposal, since the product uses, transformations, mixtures, contamination, and spillage may change the classification.

contamination, and spillage may change the classification.

Disposal methods

Dispose of only in accordance with local, state, and federal regulations. Do not

contaminate any lakes, streams, ponds, groundwater or soil.

Empty containers.

Empty containers retain product residue (liquid and/or vapor) and can be dangerous. DO NOT PRESSURIZE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION; THEY MAY EXPLODE AND CAUSE INJURY OR DEATH. Empty drums should be completely drained, triple-rinsed, properly bunged and

promptly returned to a drum reconditioner, or properly disposed.

SECTION 14

TRANSPORT INFORMATION

DOT UN 1193, Methyl Ethyl Ketone, 3, II

When shipped in quantities greater than 5,000 lbs, RQ must be added to the shipping

description.

IATA UN 1193, Methyl Ethyl Ketone, 3, II

When shipped in quantities greater than 5,000 lbs, RQ must be added to the shipping

description.

IMDG UN 1193, Methyl Ethyl Ketone, 3, II

When shipped in quantities greater than 5,000 lbs, RQ must be added to the shipping

description.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Remarks no data available

SECTION 15

REGULATORY INFORMATION

U.S. FEDERAL REGULATIONS

OSHA Hazards (HCS 1994)

Flammable liquid, Eye irritant, Respiratory irritant

TSCA Inventory Listing Components

2-Butanone

CAS-No. 78-93-3

SARA 302 Status

Components

CAS-No.

Weight percent



SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 311/312 Classification

"Fire hazard", "Immediate (acute) health hazard"

SARA 313 Chemical

Components
SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

Components 2-Butanone Reportable Quantity 5,000 LB

Weight percent 99.5 %

INTERNATIONAL REGULATIONS

WHMIS Classification

Class B, Division 2: Flammable liquid.

Class D, Division 2, Subdivision B: Toxic material.

European Union

Classification according to Regulation (EU) 1272/2008.

Flammable liquids, Category 2

Eye irritation, Category 2

Specific target organ toxicity - single exposure, Category 3 (Narcotic effects)

Australia, Inventory of Chemical Substances (AICS)	Australia.	Inventory of	f Chemical	Substances	(AICS)
--	------------	--------------	------------	------------	--------

Listed

Japan. Inventory of Existing and New Chemical Substances (ENCS)

Listed

Japan. Industrial Safety & Health Law (ISHL) Inventory

Listed

Canada. Domestic Substances List (DSL) Inventory

Listed

Canadian Non-Domestic Substance Listing (NDSL)

Not listed

European Inventory of Existing Commercial Chemical Substances (EINECS) Listing

Listed

Philippines. Inventory of Chemicals / Chemical Substances (PICCS)

Listed

Korea. Existing Chemicals Inventory (KECI)

Listed

China. Inventory of Existing Chemical Substances (IECSC)

Listed

Mexico. National Inventory of Chemical Substances (INSQ)

Listed

New Zealand. Inventory of Chemicals (NZIoC)

Listed

Switzerland. Inventory of Notified New Substances (CHINV)

Listed

Taiwan. National Existing Chemical Inventory (NECI)

Listed



Please note: The names and CAS numbers which are used for this product in the stated inventories may deviate from the information which is listed in Section 3.

STATE REGULATIONS

California Prop. 65
Components
none

CAS-No.

SECTION 16

OTHER INFORMATION

HAZARD RATINGS

			<u>Pnysical Hazard/</u>
	<u>Health</u>	<u>Flammability</u>	Instability
HMIS®	2	3	0
NFPA	2	3	0

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